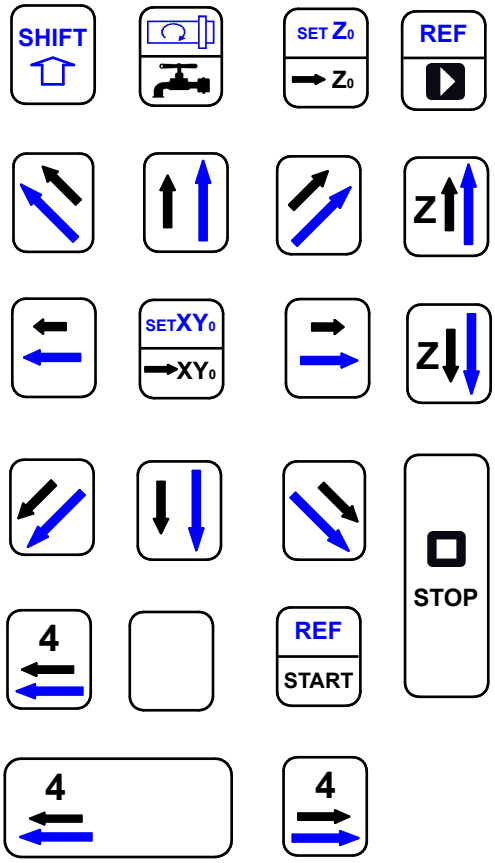
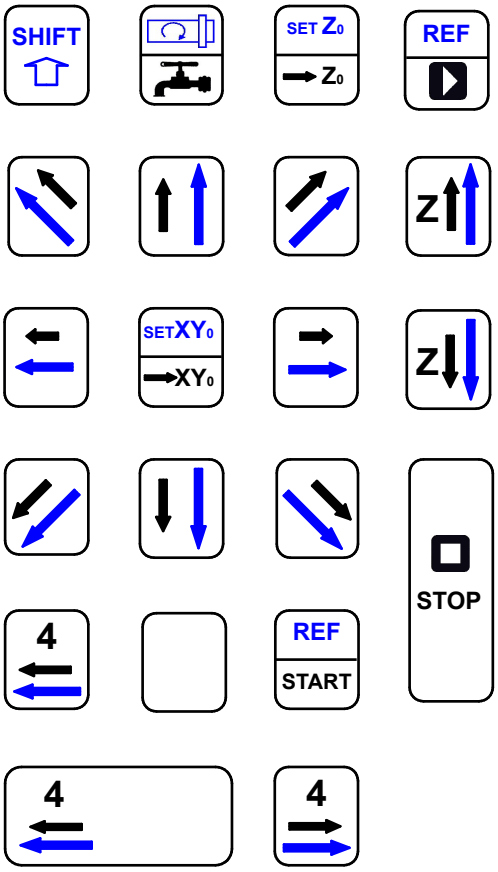
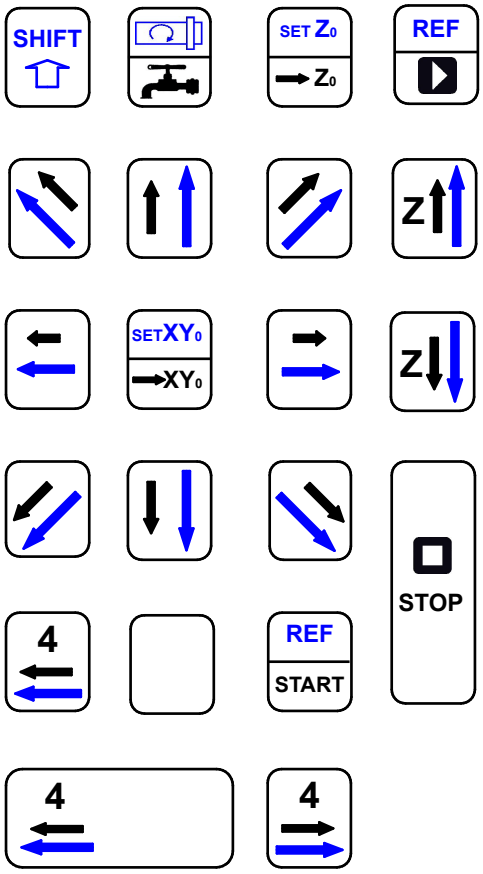
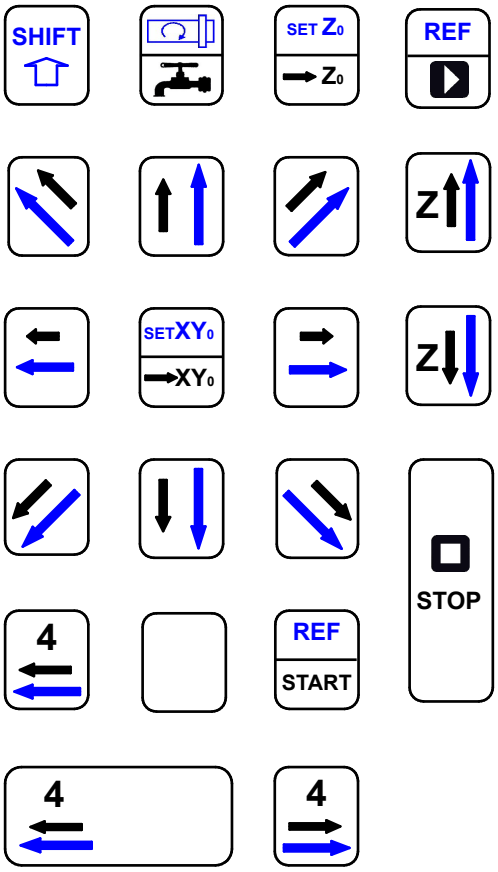

SHIFT
SET Z0
Z0
REF
Z
SETXY0
XY0
Z
STOP
4
REF
START
4
4


SHIFT
SET Z0
Z0
REF
Z
SETXY0
XY0
Z
STOP
4
REF
START
4
4


SHIFT
SET Z0
Z0
REF
Z
SETXY0
XY0
Z
STOP
4
REF
START
4
4


SHIFT
SET Z0
Z0
REF
Z
SETXY0
XY0
Z
STOP
4
REF
START
4
4