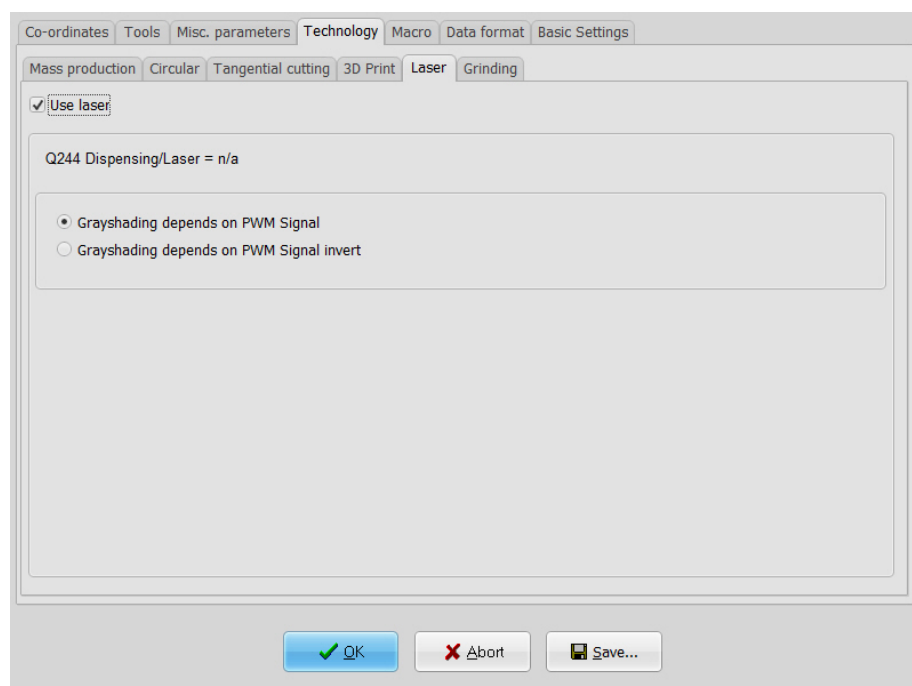


Technology-Laser

In **WinPC-NC** it is possible to use both, milling spindle and laser for realizing engravings and cuttings. Ideally output Q244 should be used for switching the laser on/off and it always switches on when moving along contours.

The power control of the laser is realized by the PWM output signal and values between 0 % and 100 %. These values are set in the NC file or are defined as rotational speed in *Tools-Parameters*.



Parameter-Technology-Laser

Grey scales according to PWM signal/inverted

Engravings which are executed with laser line by line can be presented much more effective when the display is organised in grey scales. Laser cutting does not require a display in grey scales.