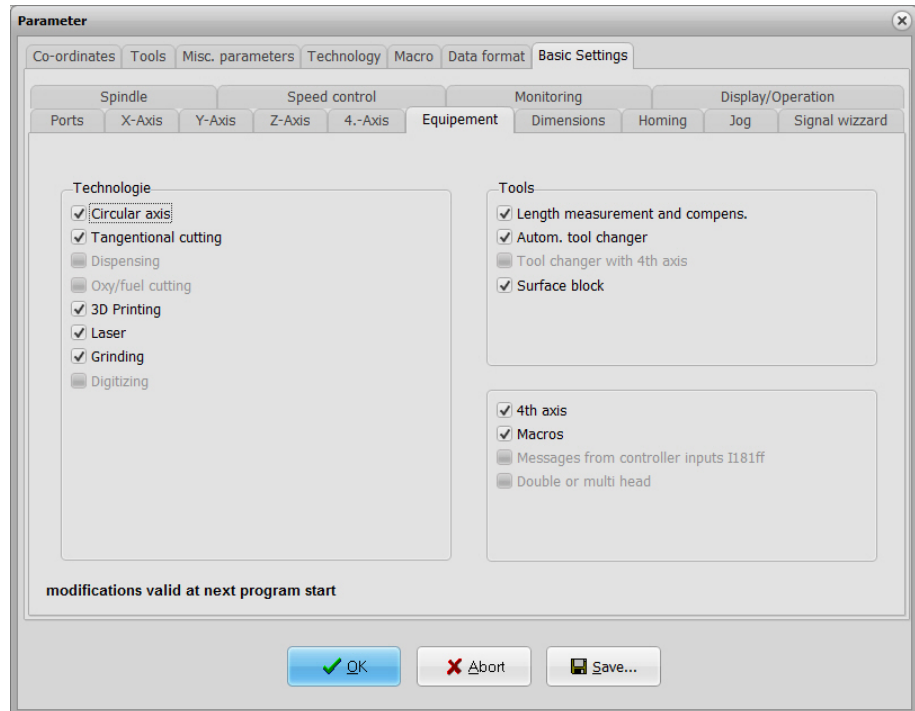


Basic settings-Equipment



Parameter-Basic settings-Accessories

In this category all additional components are compiled which have been acquired in combination with the delivered machine and which you intend to use. You can select a 4th axis as well as various functions and applications.

Depending on the individual components and functions, additional parameters and setting options are available and correspondingly displayed. Some of the selected components are visible later on within the technology page. According to the specific requirements they can be activated.

Thus the machine can easily be changed over for specific tasks and the relevant technology can simply be selected, e. g. 3D printing or laser engraving. Further detailed settings can be performed.

Options with grey background are not applicable with version *WinPC-NC USB*, however they conform to *WinPC-N-Professional*.

Tools

In this area it is possible to activate the functions for automatic length measurement and length compensation and automatic tool changer. Subsequent to this procedure a sub-level in the main level is activated. This applies to both options.

Via sensor block the Z zero point can be automatically determined with no-contact measurement.

Actuating the 4th axis means an activation or deactivation of all functions in **WinPC-NC USB** requiring a 4th axis.

In this area you can also activate the function for using macros. They assist in executing uncomplicated, user-defined processes and movements in various situations.