

## Basic settings -Size and dimension

The screenshot shows the 'Parameter' dialog box with the 'Basic Settings' tab selected. Under the 'Dimensions' sub-tab, the 'Machine specific parameters' section contains a table for defining machine size limits in mm. The table has columns for X, Y, and Z axes. The 'Machine size from' row shows values of +30.00, +20.00, and +0.00. The 'to' row shows values of +250.00, +140.00, and +100.00. Below the table, the 'Machine area monitoring' checkbox is checked. At the bottom of the dialog are 'OK', 'Abort', and 'Save...' buttons.

	X	Y	Z	
Machine size from	+30.00	+20.00	+0.00	mm
to	+250.00	+140.00	+100.00	mm

☒ Machine area monitoring

Parameter-Basic settings-Size/Dimension

## Machine bed dimensions and area monitoring

### *Machine size*

The effective movement area of the machine can be defined using these parameters. If area monitoring is activated, WinPC-NC checks and monitors these limits during subsequent movements, including jog movement.

A parameter activates or deactivates monitoring of this limits.

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