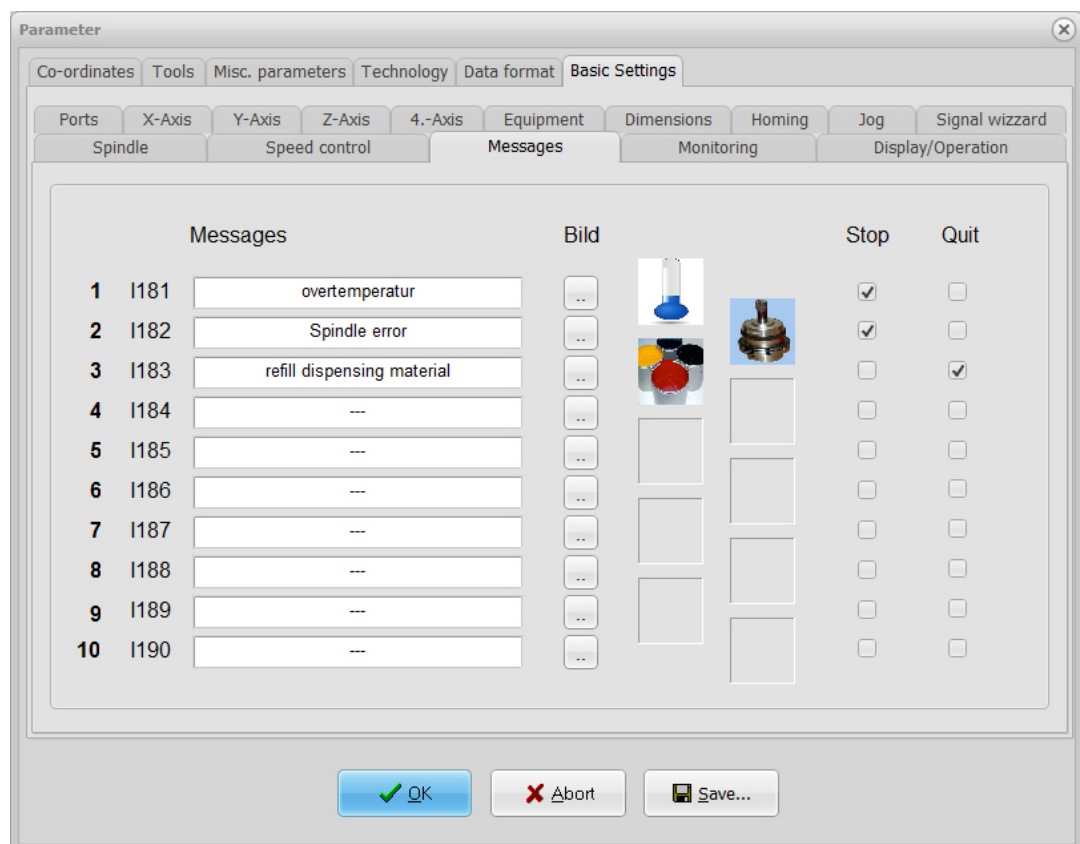


Messages

WinPC-NC Professional can freely define various monitoring functions and assign them to specific input signals.

Assignment of messages and pictures to error signals

For this assignment the inputs **I181-I190 Error signal 1-10** are available and have to be defined by the signal wizzard prior to use. In the following step any text or picture can be assigned to any signal and it is possible to stipulate the method of monitoring.



Warning and error messages synchronized by input signals

By the additional available switches *Stop* and *Quit* the method of monitoring and further operation process can be determined.

Stop active

Constant monitoring of the error signal. In case of error the current job is interrupted.

Stop inactive

Monitoring of the error signal when job starts.

Quit active

Enables accepting the error status and continuation of the operation process without rectifying the error itself.

Quit inactive

Refuses continuation of further operation until the error has been rectified.



Messages in case of error