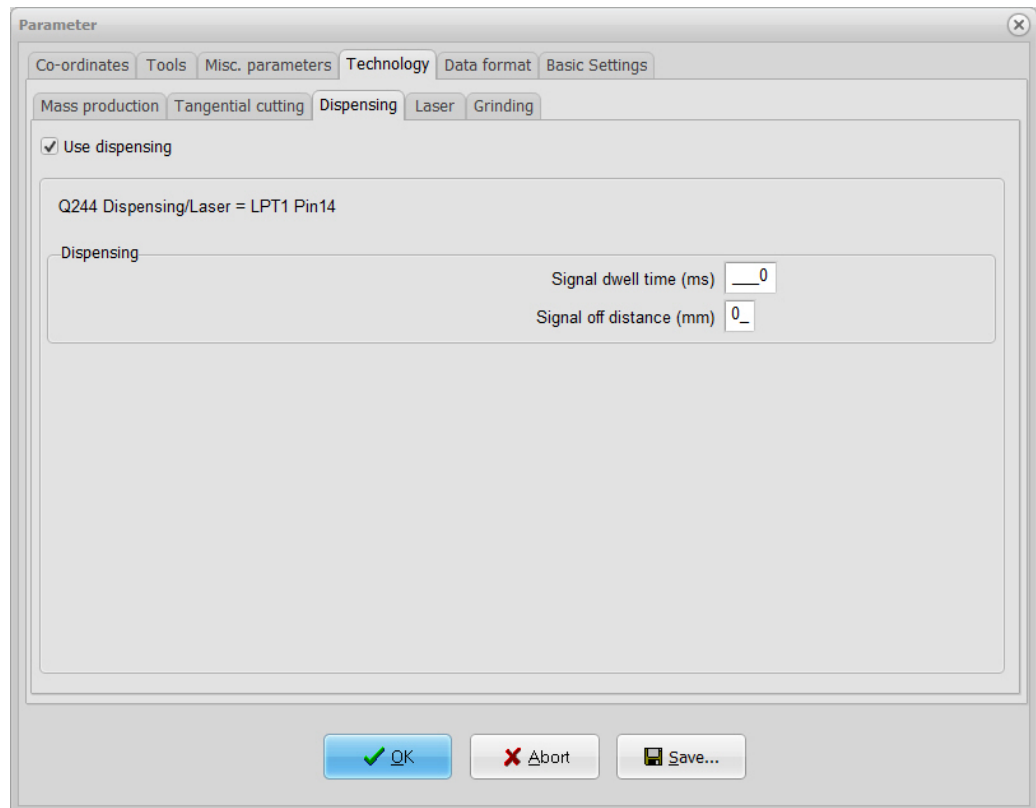


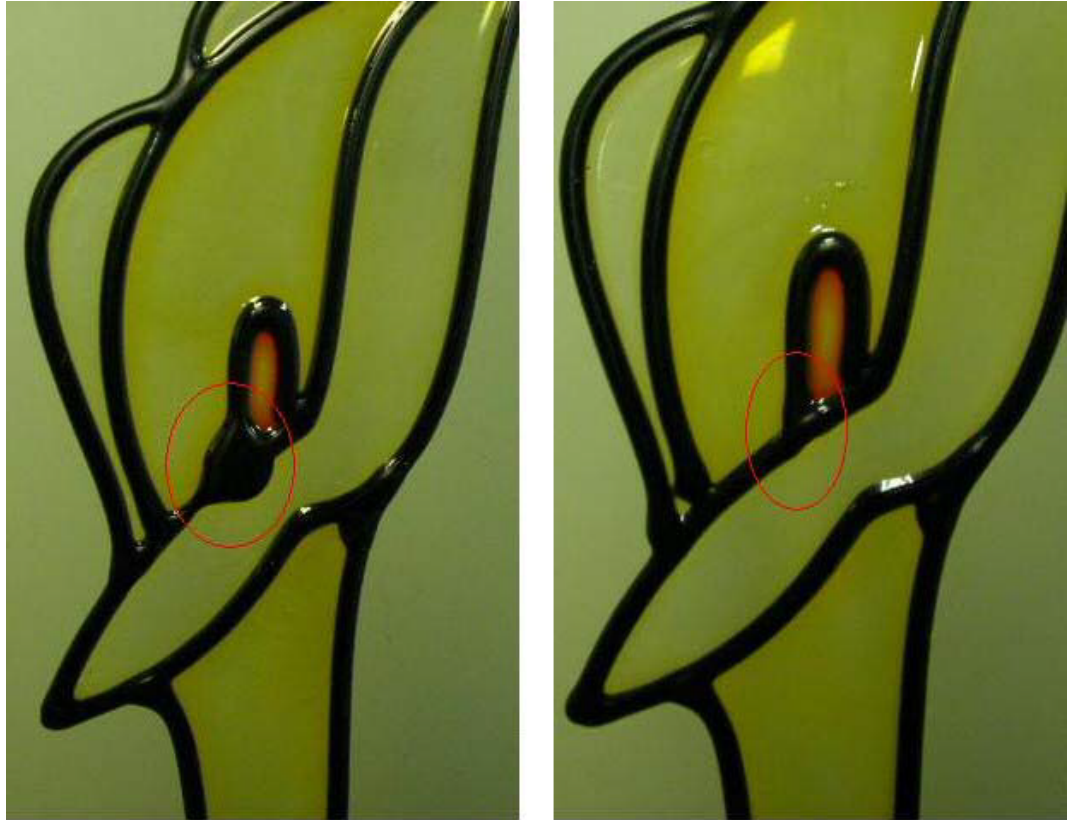
Technology-Dispensing



Special dispensing functions

A special technology function for dispensing applications is already integrated in **WinPC-NC Professional**. Basic requirement for activation of this function is the pre-definition of a dispensing output in the axis controller and the availability as output **Q244 Dispensing**.

The lead time defines a certain waiting time which starts after activation of the dispensing signal and prior to movement. The slowing down distance defines a distance with inactive switched dispensing output prior to the completed contour. This procedure avoids further dripping of the dispensing material.



Dispensing application with slowing down distance and without
